

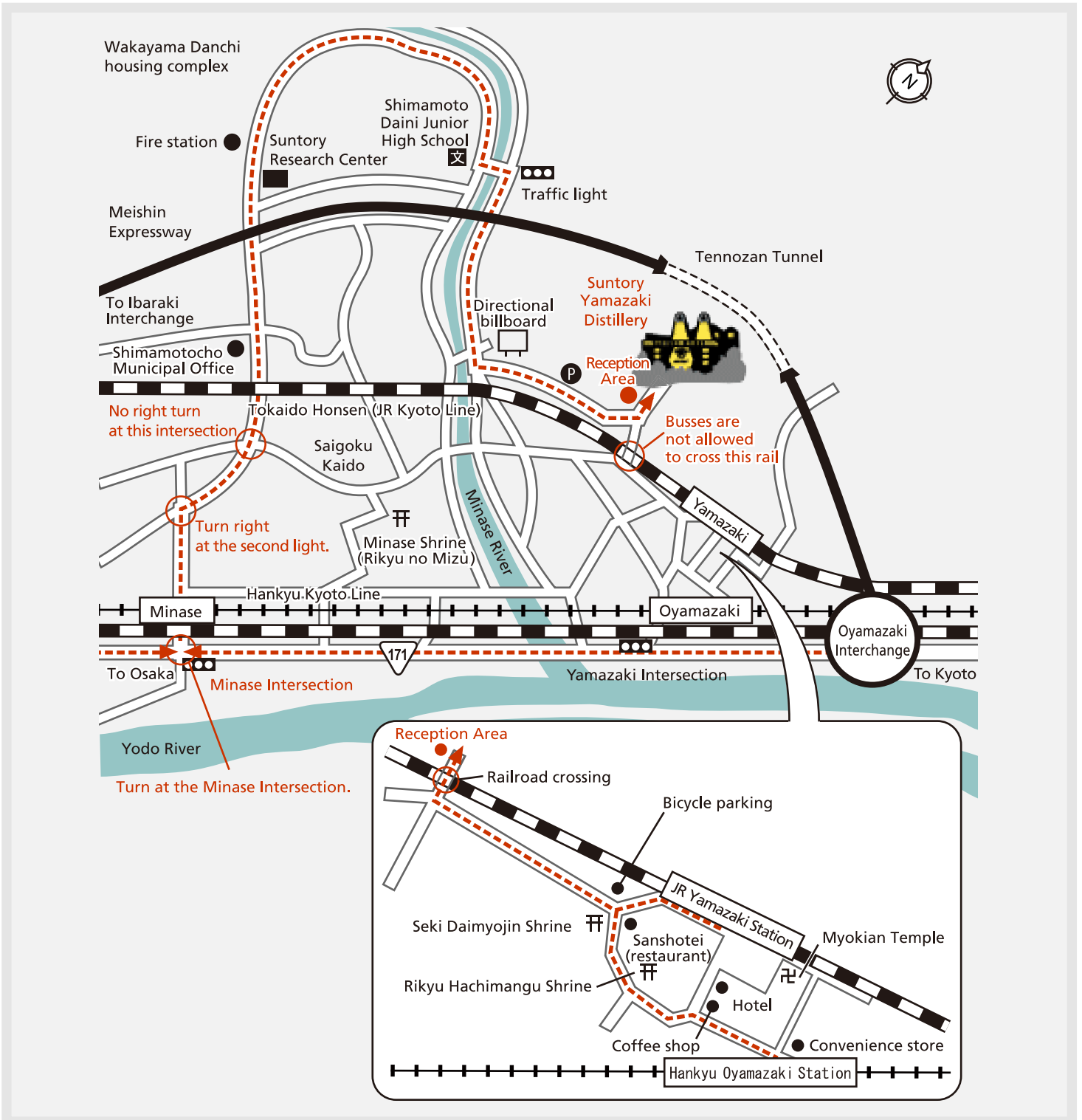
# Facility Tour Information

 By train a 10 minute walk from JR Yamazaki Station or Hankyu Oyamazaki Station

 By car 20 minutes from the Oyamazaki Exit off the Meishin Expressway (or the Oyamazaki Junction of the Keiji Bypass)

\* Parking capacity: 5 large-size buses, 8 passenger cars

\* Use of public transportation is recommended due to limited parking availability.



For reservations and inquiries, contact:  
 Information Desk at 81-075-962-1423 (Hours: 9:30 a.m. – 5:00 p.m.) Suntory Yamazaki Distillery  
 5-2-1 Yamazaki, Shimamoto-cho, Mishima-gun, Osaka

\* Remember to double-check the number before calling.

Important note to visitors: For your safety and to ensure the quality of our products, we ask you to follow the instructions of the tour guide and not to disturb other visitors while visiting our distillery. Underage drinking as well as driving under the influence of alcohol is prohibited by law. Soft drinks are available for minors and visitors who will be driving motor vehicles or riding bicycles. All children under the age of 15 must be accompanied by an adult.